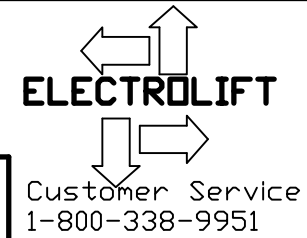


ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
30	DM7019	1	BEARING, BALL, 6206ZZ, 1.18 ID, 2.44 OD, .62 W ☒SEE NOTE D	55	DM7335	1	BEARING, BALL, 6216ZZ, 3.14ID,5.51OD,1.02W ☒SEE NOTE D
29	M1322P2	1	COVER, SPUR GEAR, BC-3P -- SEE NOTE #14	54	N/A	-	---
28	----	1	PINION, JOB SPECIFIC -- SEE NOTE #13	53	K1963A1P1	1	COVER, BALL BRG
27	DM7018	1	BEARING, BALL, 6211ZZ, 2.16 ID, 3.93 OD, .82 W ☒SEE NOTE D	52	FS124	10	SCREW,HHCS,5/16-18x1-1/4 ☒SEE NOTE E
26	FS129	6	SCREW,HHCS,3/8-16x1 ☒SEE NOTE A	51	K900P11	1	COVER, BALL BRG
25	M1310A	1	COVER, SIDE, GEAR CASE, BC	50	DM7031	1	SEAL, SHAFT, 2.25 ID, 3.35 OD ☒SEE NOTE C
24	K10755	1	KIT, SHIM, B-HOIST, SIDE COVER	49	FS370	2	PIN, ROLL, 1/2x1-1/2 -- SEE NOTE #14
23	DM7010	1	BEARING, TRB, CUP, 4.25 OD ☒SEE NOTE B	48	K10849P3	1	KEY, 5/16x5/16,2-15/16
22	DM7009	1	BEARING, TRB, CONE, 2.25 ID ☒SEE NOTE B	47A	FS333	2	PIPEPLUG,1/2 SQHD CORED ☒SEE NOTE E
21	K1670	1	SHAFT, PINION, BC-3P	47	FS333	1	PIPEPLUG,1/2 SQHD CORED ☒SEE NOTE A
20	----	1	WORM WHEEL, JOB SPECIFIC -- SEE NOTE #5	46	K10910P2	1	KEY,1/2x1/2x2
19	DM7003	1	BEARING, TRB, CONE, 1.50 ID ☒SEE NOTE B	45	K10910P4	1	KEY,1/2x1/2x1-15/16
18	DM7004	1	BEARING, TRB, CUP 3.00 OD ☒SEE NOTE B	44a	FS312	7	WASHER,L,5/16 ☒SEE NOTE A
17	M2959E	1	ADAPTER, MOTOR, T477, C FACE,BASE & FLR MTD	44	FS127	7	SCREW,HHCS,5/16-18x2-1/4 ☒SEE NOTE A
16	N/A	-	---	43	M1324AP2	1	PLATE, SIDE, BC3P-BM -- SEE NOTE #14
15	N/A	-	---	42	----	1	GEAR, JOB SPECIFIC -- SEE NOTE #13
14	FS320	4	WASHER,INT.TOOTH,1/2,PLATED ☒SEE NOTE A	41	----	1	DRUM SHAFT, JOB SPECIFIC
13	FS207	4	SCREW,SHCS,1/2-13x1-1/4 ☒SEE NOTE A	40	K10858P3	1	KEY, 3/4x3/4x3
12	K122P2	1	SLEEVE, MOTOR SHAFT, B HOIST	39	K10858P4	1	KEY, 3/4, BC 3P BASE MTD, GEAR
11	DM7030	1	SEAL, SHAFT, 1.18 ID, 2.06 OD ☒SEE NOTE C	38	FS216	1	SOCKET HEAD SET SCREW,1/2-13x1/2,KNURLED
10	T477BC	1	GEAR CASE, BC HOIST	37	----	1	DRUM, JOB SPECIFIC
9	FS337	1	PIPEPLUG,1/2 SQHD CORED, W/STRAIGHT VENT ☒SEE NOTE A	36	FS315	10	WASHER,L,3/8,PLAIN -- SEE NOTE #14
8	FS336	1	PIPEPLUG,1/8 SQHD, SOLID ☒SEE NOTE A	35	FS131	10	SCREW,HHCS,3/8-16x1-1/2 -- SEE NOTE #14
7	----	1	WORM SHAFT, JOB SPECIFIC -- SEE NOTE #5	34	DM7020	1	BEARING, BALL, 6212ZZ, 2.36ID,4.33OD,.86W ☒SEE NOTE D
6	DM7005	2	BEARING, TRB, CONE, 1.25 ID ☒SEE NOTE B	33	FS123	4	SCREW,HHCS,5/16-18x1 , GR2 ☒SEE NOTE E
5	DM7006	2	BEARING, TRB, CUP, 3.125 OD ☒SEE NOTE B	32	FS312	14	WASHER,L,5/16, PLAIN ☒SEE NOTE E
4	K10756	1	KIT, SHIM, B-HOIST, END COVER	31	K900AP30	1	COVER, BALL BRG
3	K123	1	COVER, END, GEAR CASE, B				BC-3P Base Mounted Gearcase Assembly Parts List
2	FS315	10	WASHER,L,3/8 ☒SEE NOTE A				Sheet 2 of 3
1	FS130	4	SCREW,HHCS,3/8-16x1-1/4 ☒SEE NOTE A				

*SEE NOTE #14 & KIT NOTES A-E ON SHEET 3



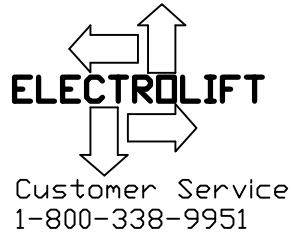
BILL OF MATERIALS

NOTES:

- 1) * - APPLY ANTISEIZE COMPOUND
- 2) ◆ - APPLY PERMATEx ULTRACOPPER SEALANT ELECTROLIFT P/N DM7394
- 3) ☞ - APPLY BLUE TYPE THREADLOCK COMPOUND, TORQUE TO 24 FT-LBS
- 4) USE THE SAME AMOUNT AND COLOR OF SHIMS AS ORIGINAL SET.

5) IDENTIFICATION CHART

NO OF TEETH	WORM WHEEL P/N	WORM SHAFT P/N
36	M336A	M320
41	M12207A	M2851
67	M2864A	M2853



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1-800-338-9951

- 6) OIL CAPACITY 18 OZ. EXXON CYLESSTIC TK680 OR EQUIV. E/L P/N DM7146 OR MOBIL SHC 634 OR EQUIV. (SYNTHETIC) E/L P/N DM7381
- 7) PRESS ITEM 20 ONTO ITEM 21 CENTRALLY LOCATED ON ITEM 45
- 8) PRESS ITEM INTO MATING HOUSING OR COVER
- 9) TO BE PRESSED ON MATING SHAFT
- 10) TAP WITH MALLET AFTER PRESSING ITEM 5
- 11) PRESS ITEM 42 ONTO ITEM 41 CENTRALLY LOCATED ON ITEM 40
- 12) COAT ALL TEETH WITH EXXON RONEX MP GREASE P/N DM7154
ITEM 29 IS TO BE AT APPROX. 50% CAPACITY FULL OF GREASE WHEN SEALED.
COAT MATING SURFACES ON ITEM #43 & ITEM #29
WITH PERMATEx ULTRACOPPER SEALANT ELECTROLIFT P/N DM7394

13) IDENTIFICATION CHART

PINION- THE SMALLER OF THE TWO GEARS
GEAR- THE LARGER GEAR
PINIONS AND GEARS ARE MATCHED SETS AS KITS

KIT	# TEETH	PINION P/N	# TEETH	GEAR P/N
K11202P1	12	K1636P10	51	K1636P11
K11202P2	13	K1636P3	50	K1636P18
K11202P3	14	K1636P16	49	K1636AP34
K11202P4	15	K1636P12	48	K1636AP38
K11202P5	16	K1636P14	47	K1636P27
K11202P6	17	K1636P28	46	K1636AP32
K11202P7	18	K1636P24	45	K1636AP37
K11202P8	19	K1636AP30	44	K1636AP35
K11202P9	20	K1636P25	43	K1636AP39
K11202P10	21	K1636P19	42	K1636P20

- 14) M1322P2 & M12617 ARE NOT AVAILABLE INDIVIDUALLY.
THEY ARE AVAILABLE ONLY AS MATCHED SET M12274A,
ALONG WITH NOTED HARDWARE.

☒ KIT NOTES:

- A) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE HARDWARE KIT #K11236.
- B) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE BEARING KIT #K11158.
- C) THIS PART CAN ONLY BE ORDERED AS PART OF SEAL KIT #K11159.
- D) THIS PART CAN ONLY BE ORDERED AS PART OF SPUR GEARBOX BEARING KIT #K11288.
- E) THIS PART CAN ONLY BE ORDERED AS PART OF SPUR GEARBOX HARDWARE KIT #K11237B.
- F) FOR BOTH SEALS & SHIMS, ORDER SEAL & SHIM KIT #K11282.

BC-3P Base Mounted
Gearcase Assembly
Parts List
Sheet 3 of 3