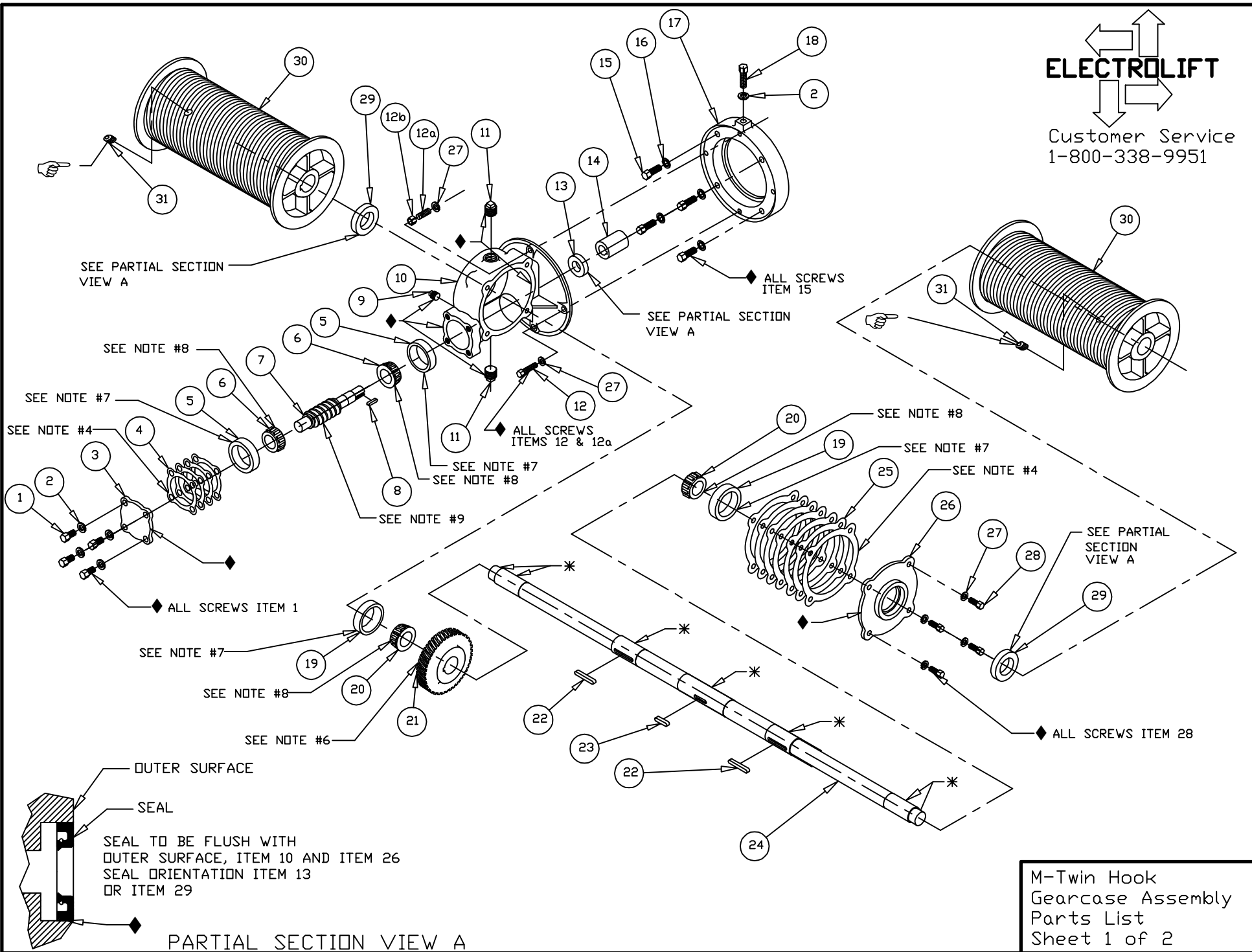
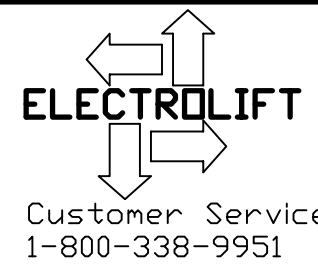


ELECTROLIFT
 Customer Service
 1-800-338-9951



M-Twin Hook
 Gearcase Assembly
 Parts List
 Sheet 1 of 2

31	FS445	2	SOCKET HEAD SET SCREW 3/8-16x1/2, KNURLED
30	----	2	DRUM, JOB SPECIFIC
29	DM7035	2	SEAL, SHAFT, 1.25 ID, 2.12 OD ☒SEE NOTE C
28	FS120	4	SCREW,HHCS,5/16-18x3/4, GR2 ☒SEE NOTE A
27	FS312	8	WASHER,L,5/16, PLAIN ☒SEE NOTE A
26	K1603P1	1	COVER, SIDE, GEAR CASE, M
25	K10751	1	KIT, SHIM, SDT-M, SIDE COVER
24	----	1	DRUM SHAFT, JOB SPECIFIC
23	K10846P3	1	KEY, 1/4x1/4, 1-1/8
22	K10846P5	2	KEY, 1/4x1/4,1-3/4, M DRUM
21	K958A	1	WORM WHEEL, M HOIST AND TROLLEY, 40T, 40:1
20	DM7213	2	BEARING, TRB, CONE, 1.25 ID ☒SEE NOTE B
19	DM7214	2	BEARING, TRB, CUP, 2.31 OD ☒SEE NOTE B
18	FS130	1	SCREW,HHCS,3/8-16x1-1/4, GR2,PLAIN ☒SEE NOTE A
17	K3314	1	ADAPTOR, MOTOR, P-419, M HOIST
16	FS317	4	WASHER,INT.TOOTH,3/8,PLATED ☒SEE NOTE A
15	FS447	4	SCREW,SHCS,3/8-16x1 ☒SEE NOTE A
14	K963	1	SLEEVE, MOTOR SHAFT, M HOIST
13	DM7034	1	SEAL, SHAFT, .75 ID, 1.50 OD ☒SEE NOTE C
12b	FS253	1	NUT,HEX,5/16-18 ☒SEE NOTE A
12a	FS610	1	THREADEDSTUD,FULLY,5/16-18x2 ☒SEE NOTE A
12	FS126	3	SCREW,HHCS,5/16-18x1-1/2, GR2,PLAIN ☒SEE NOTE A
11	FS334	2	PIPEPLUG,1/4,SQHD,STEEL ☒SEE NOTE A
10	K1603	1	GEAR CASE, M-TH HOIST
9	FS336	1	PIPEPLUG,1/8 SQHD,CAST IRON, SOLID ☒SEE NOTE A
8	K10845P3	1	KEY, 3/16x3/16x1-11/16
7	K957	1	WORM SHAFT, M HOIST AND TROLLEY, FOR 40T, 40:1
6	DM7211	2	BEARING, TRB, CONE, .75 ID ☒SEE NOTE B
5	DM7212	2	BEARING, TRB, CUP, 2.12 OD ☒SEE NOTE B
4	K10752	1	KIT, SHIM, SDT-M, END COVER
3	K960	1	COVER, END, GEAR CASE, M
2	FS315	5	WASHER,L,3/8, PLAIN ☒SEE NOTE A
1	FS466	4	SCREW,HHCS,3/8-16x7/8, GR2,PLAIN ☒SEE NOTE A
ITEM #	PART #	QTY	BILL OF MATERIALS/ DESCRIPTION



NOTES:

- 1) * - APPLY ANTISEIZE COMPOUND
- 2) ♦ - APPLY PERMATEX ULTRACOPPER SEALANT
- 3) ☞ - APPLY BLUE TYPE THREADLOCK COMPOUND,
- 4) USE THE SAME AMOUNT AND COLOR OF SHIMS AS ORIGINAL SET.
- 5) OIL CAPACITY 8 OZ. EXXON CYLESSTIC TK680 OR EQUIV. E/L P/N DM7146 MOBIL SHC 634 OR EQUIV. (SYNTHETIC) E/L P/N DM7381
- 6) PRESS ITEM 21 ONTO ITEM 24 CENTRALLY LOCATED ON ITEM 23
- 7) PRESS ITEM INTO MATING HOUSING OR COVER
- 8) TO BE PRESSED ON MATING SHAFT
- 9) TAP WITH MALLET AFTER PRESSING ITEM 6

☒ KIT NOTES:

- A) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE HARDWARE KIT #K11270.
- B) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE BEARING KIT #K11164.
- C) THIS PART CAN ONLY BE ORDERED AS PART OF GEARCASE SEAL KIT #K11166.
- D) FOR BOTH SEALS & SHIMS, ORDER SEAL & SHIM KIT #K11284.